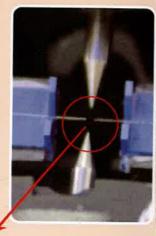
### 4. How to put the fiber to the machine >>











#### Note:

- 1.Please note you need to put the fiber into the blue V-groove, and the fiber tip is close to the center position of the electrode, if the fiber tip is too far away from the center of the electrode, the fiber will not come out after you closed the windshield cover, and the voice prompts "X side of the fiber is too far from the center of electrode, please reposition the fiber."
- 2.Remember that the fiber tip may not exceed the center position of the electrode.

# HOW TO ADJUST THE BLADE

#### 1.Rotate the blade

If the blade is not sharp enough, you need to rotate the blade.



You need to cleave the fiber and check if the cleaving face meets the requirements, if it works well, you do not need other operations.

## 2.Blade height adjustment

After rotated the blade, if it can not cleave the fiber well or the cleaving surface is not neat, you need toadjust the height of the blade.



Please use the two hex tools that we sent with the cleaver (one big and one small).

Mount the blade: Loosen the screws #1,3,4, then turn screw #2 in clockwise 1/4 circle, and finally tighten the screws #1,3,4, it is finished adjustnow.

Lower the blade: Loosen the screws #3, 4 first, then turn screw #2 in counterclockwise 1/4 circle, and finally tighten the screws #1,3,4, it is finished adjust now.

Please note that each adjustment of screw #2 can not be more than 90 degrees, which is a 1/4 circle.

▲ Please cleave the fiber and test it, repeat this adjust step if it does not comply.

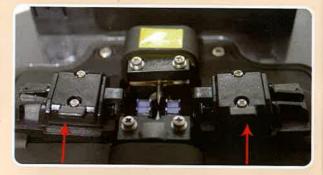
# Operation

Guide for Fiber Holders

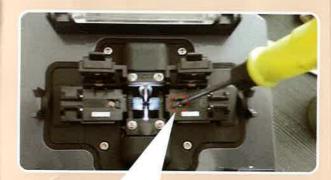


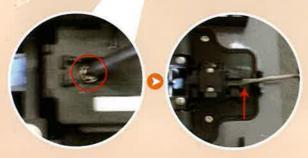
BE SURE TO CAREFULLY READ THIS GUIDE BEFORE OPERATION.

1. This is 3 in 1 universal fiber holder for covered with rubber wire, jumper wire, bare fiber.

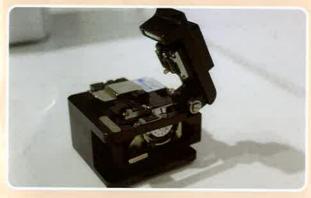


2.Replace the fiber holders: open the lid of holder, remove the screw, using a flat slotting screwdriver to lift the bottom of holder.





Note: Please remove the fiber holders when you replace the electrodes.



How to place the fibers, as shown in the picture:

Jumper Fiber (pigtail fiber): yellow covered wire as boundary, the rail scale is between 15–18, white layer is longer than the yellow layer about 5mm, place it in the rail scale 10 (near the rubber mat within 2mm)



Covered with rubber wire: rail scale is between 15 to 18



Bare fiber: rail scale is between 10 to 15



3. Fiber Cleaver Instruction



Use Instruction

1. When the blade is not sharp enough, please change the blade face.

2.When the blade gap is changed, please do the related adjustments. Please refer to the following pages, and "learn how to use" section in the APP software for how to adjust or replace the blade.